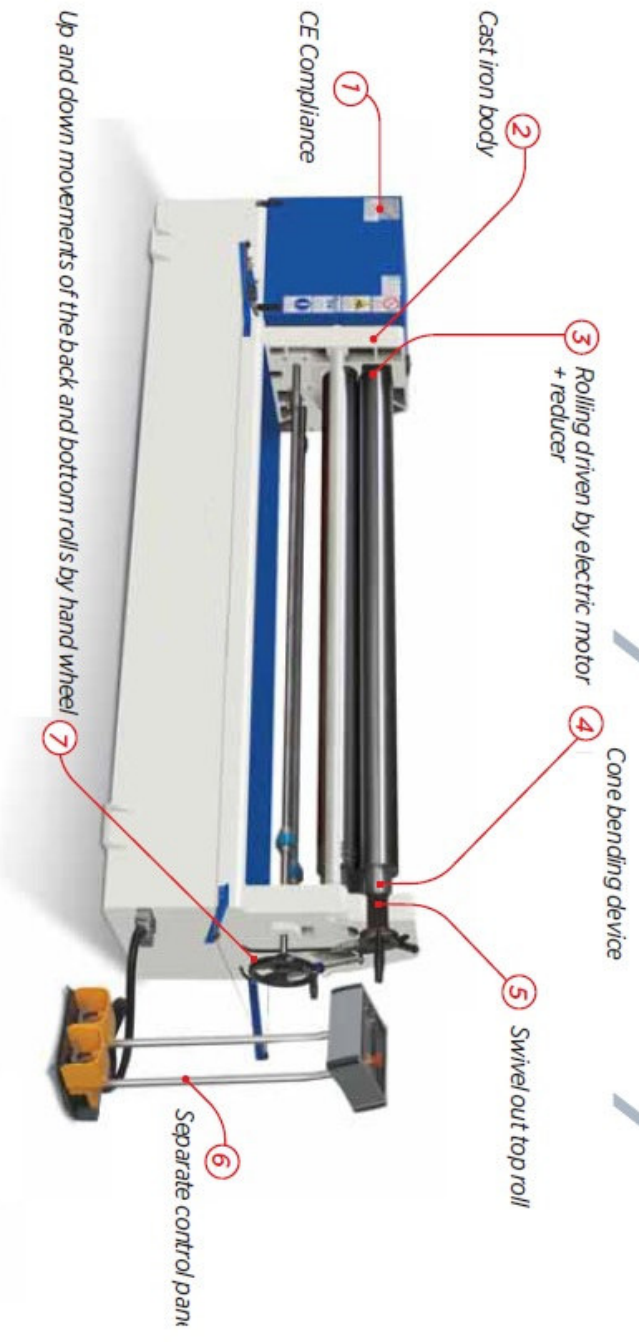


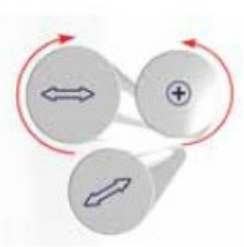
## 3-ROLL INITIAL PINCH PLATE ROLLS

# CYL



### OPTIONAL ACCESSORIES

- Induction hardened rolls
- Digital readout for displaying positions of the back roll
- Motorized up and down movement of the bottom roll
- Motorized up and down movement of the back roll



### CYL TECHNICAL INFORMATION

MODEL	Working Length	Pre-Bending	Max.Thickness	Top Roll	Min. Bending $\phi$	Motor Power	Bending Speed	Length	Height	Width	Weight
CYL 110-10/5.0	1050	4.0	5.0	110	165	2.2	5.2	2150	1150	850	900
CYL 110-12/4.0	1250	3.5	4.0	110	165	2.2	5.2	2350	1150	850	1150
CYL 110-15/3.5	1550	3.0	3.5	110	165	2.2	5.2	2650	1150	850	1070
CYL 110-20/3.0	2050	2.0	3.0	110	165	2.2	5.2	3150	1150	850	1100
CYL 120-12/4.5	1250	4.0	4.5	120	180	2.2	5.2	2350	1150	850	1100
CYL 130-10/5.5	1050	5.0	5.5	130	195	2.2	5.2	2150	1200	900	1050
CYL 130-15/4.5	1550	4.0	4.5	130	195	2.2	5.2	2650	1200	900	1210
CYL 130-20/4.0	2050	3.0	4.0	130	195	2.2	5.2	3150	1200	900	1480
CYL 140-12/5.5	1250	5.0	5.5	140	210	2.2	5.2	2350	1200	900	1150
CYL 140-20/4.5	2050	4.0	4.5	140	210	2.2	5.2	3150	1200	900	1550

- Data indicated above are based on steel with yield point 240 N/mm<sup>2</sup>
- For cone bending, all bending values must be reduced 50.
- All specifications are subject to change without notice.